

Alloy Designation	
EN	Cu-PHC
DIN CEN/TS 13388	CW020A
UNS	C10300

Characteristics

Cu-PHC is a high purity, low level residual phosphorus, deoxidized copper. It has a very high electrical and thermal conductivity, good welding and soldering properties as well as resistance to hydrogen. It has excellent hot and cold forming properties, and a good corrosion resistance in water and especially in atmosphere (including industrial atmosphere). Cu-PHC has a higher conductivity than Cu-HCP.

Main Applications

Electrical: High Frequency Cable, Submarine Cable Strips, Wave Guide Tubing, Standard material for longitudinally welded cables, Commutators, Applications Requiring High Conductivity, Tubular Bus, Electrical Conductors, Clad Products, Busbars, Terminals, Thermostatic Control Tubing

Industrial: Applications Requiring Good Brazing, Applications Requiring Good Weldability, Pressure Vessels, Billet Mold Tube, Extrusion Cans for Powder Metallurgy

Chemical Composition (Balance)

Weight percentage

Cu	≥ 99.95	%
P	≤ 0.003	%

Mechanical Properties (EN 1652)

Temper	Tensile Strength	Yield Strength Minimum	Elongation Minimum	Hardness	Bending 90°	
	R _m	R _{p0.2}	A _{50mm}	HV *	gw rel. Bending Radius R/T	bw
	MPa	MPa	%	HV	Strip Thickness ≤ 0.50mm	
R220	220 .. 260	≤ 140 *	33	40 .. 65	0	0
R240	240 .. 300	180	8	65 .. 95	0	0
R290	290 .. 360	250	4	90 .. 110	0	0
R360	≥ 360	320	2	≥ 110	0	0.5

* only for information

Physical Properties

Typical values in annealed temper at 20 °C

Density		8.92	g/cm ³
Thermal expansion coefficient	20 .. 300 °C	17.7	10 ⁻⁶ /K
Specific heat capacity		0.385	J/(g·K)
Thermal conductivity		385	W/(m·K)
Electrical conductivity	MS/m	58	MS/m
Electrical conductivity	IACS	100	%
Thermal coefficient of electrical resistance	(0 .. 100 °C)	3.7	10 ⁻³ /K
Modulus of elasticity	GPa	130	GPa

Fabrication Properties *

Cold Forming Properties	Excellent
Machinability (Rating 20)	Less suitable
Electroplating Properties	Excellent
Hot Tinning Properties	Excellent
Soft Soldering, Brazing	Excellent
Resistance Welding (Spot / But)	Less suitable / Good
Gas Shielded Arc Welding	Excellent
Laser Welding	Fair

* For more details call our technical service

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