

C26000

CuZn30

Alloy Designation

EN	CuZn30
DIN CEN/TS 13388	CW505L
UNS	C26000

Chemical Composition (Balance)

Weight percentage

Cu	70	%
Zn	Rest	%

Characteristics

CuZn30 combines excellent cold forming properties with good mechanical strength. CuZn30 has good hot forming properties and excellent soldering and brazing properties. Due to the outstanding deep drawing properties CuZn30 called "deep-draw" or "cartridge" brass.

Main Applications

Terminal Connectors, Flashlight Shells, Lamp Fixtures, Reflectors, Screw Shells, Fasteners, Electrical Sockets, Lamps.

Mechanical Properties (EN 1652)

Temper	Tensile Strength	Yield Strength Minimum	Elongation Minimum	Hardness	Bending 90°	
	Rm	Rp _{0.2}	A _{50mm}	HV *	gw rel. Bending Radius R/T	bw
	MPa	MPa	%	HV	Strip Thickness ≤ 0.50mm	
R270	270 .. 350	≤ 170 *	40	55 .. 105	0	0
R350	350 .. 430	270 *	21	95 .. 125	0	0
R410	410 .. 490	350 *	9	120 .. 180	0	1
R480	480 .. 570	430 *	4	150 .. 190	0,5	2
R550	550 .. 640	480 *	2	170 .. 210	1	3
R630	≥ 630	560 *	-	≥ 190	-	-

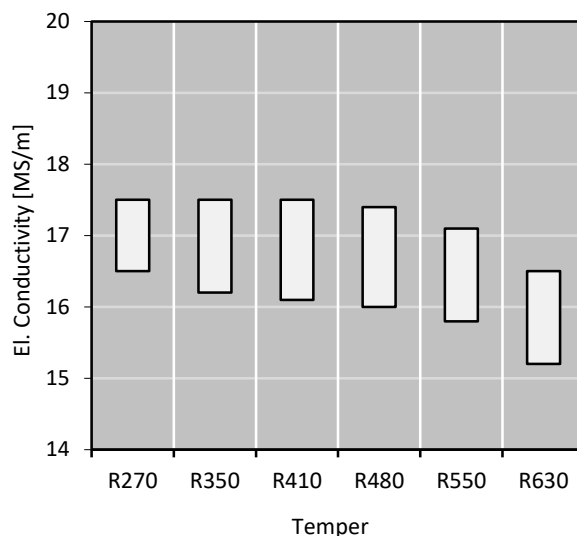
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Physical Properties

Typical values in annealed temper at 20 °C

Density		8.53	g/cm ³
Thermal expansion coefficient	20 .. 300 °C	19.7	10 ⁻⁶ /K
Specific heat capacity		0.377	J/(g·K)
Thermal conductivity		126	W/(m·K)
Electrical conductivity	MS/m	16	MS/m
Electrical conductivity	IACS	28	%
Thermal coefficient of electrical resistance	(0 .. 100 °C)	1.5	10 ⁻³ /K
Modulus of elasticity	GPa	115	GPa

Electrical Conductivity



Fabrication Properties *

Cold Forming Properties	Excellent
Machinability (Rating 20)	Less suitable
Electroplating Properties	Excellent
Hot Tinning Properties	Excellent
Soft Soldering, Brazing	Excellent
Resistance Welding	Good
Gas Shielded Arc Welding	Fair
Laser Welding	Less suitable

* For more details call our technical service

Corrosion Resistance *

CuZn30 has a good resistance to water, water vapour, different saline solutions, many organic liquids. Industrial-, maritime- and country air.

CuSn30 in cold formed temper, as well as under internal and external tension, tends to stress corrosion cracking, when in contact with e.g. hydrous ammonia, ammoniac salt or amine and others.

Trough a heat-treatment of semi-finished or finished products the risk of stress corrosion can be reduced.

Not resistant to: Acids, hydrous sulphur components.



Bend Fatigue (at room temperature)

The fatigue strength gives an indication about the resistance to variations in applied tension. It is measured under symmetrical alternating load. The maximum bending load for 10^7 load cycles without crack is measured. Dependent on the temper class it is approximately 1/3 of the tensile strength R_m .

Available delivery forms *

Strips in coils

Traverse-wound coils with drum weights up to 1.5 t

TECSTRIP®_multicoil up to 2.5 t

Hot-Dip-Tinned strips in thickness range 0.10 up to 1.20 mm

* For more details call our sales service

Due to continued improvements within our production process, the details stated in our brochure can not be guaranteed. We reserve the right to update or amend our products, without prior notification. We suggest that you obtain confirmation of our product details / specifications prior to committing to specific alloys.