

Alloy Designation

EN	Cu-HCP
DIN CEN/TS 13388	CW021A
UNS	C10300

Characteristics

**Cu-HCP** is a high purity, low level residual phosphorus, deoxidized copper. It has a very high electrical and thermal conductivity, good welding and soldering properties as well as resistance to hydrogen. It has excellent hot and cold forming properties, and a good corrosion resistance in water and especially in atmosphere (including industrial atmosphere).

Main Applications

**Electrical:** High Frequency Cable, Submarine Cable Strips, Wave Guide Tubing, Standard material for longitudinally welded cables, Commutators, Applications Requiring High Conductivity, Tubular Bus, Electrical Conductors, Clad Products, Busbars, Terminals, Thermostatic Control Tubing

**Industrial:** Applications Requiring Good Brazing, Applications Requiring Good Weldability, Pressure Vessels, Billet Mold Tube, Extrusion Cans for Powder Metallurgy

Chemical Composition (Balance)

Weight percentage

Cu	≥ 99.95	%
P	≤ 0.004	%

Mechanical Properties (EN 1652)

Temper	Tensile Strength	Yield Strength Minimum	Elongation Minimum	Hardness	Bending 90°	
	Rm	Rp0.2	A <sub>50mm</sub>	HV *	gw rel. Bending Radius R/T	bw
	MPa	MPa	%	HV	Strip Thickness ≤ 0.50mm	
R220	220 .. 260	≤ 140 *	33	40 .. 65	0	0
R240	240 .. 300	180	8	65 .. 95	0	0
R290	290 .. 360	250	4	90 .. 110	0	0
R360	≥ 360	320	2	≥ 110	0	0.5

\* only for information

Physical Properties

Typical values in annealed temper at 20 °C

Density		8.92	g/cm <sup>3</sup>
Thermal expansion coefficient	20 .. 300 °C	16.9	10 <sup>-6</sup> /K
Specific heat capacity		0.385	J/(g·K)
Thermal conductivity		385	W/(m·K)
Electrical conductivity	MS/m	57	MS/m
Electrical conductivity	IACS	98	%
Thermal coefficient of electrical resistance	(0 .. 100 °C)	3.7	10 <sup>-3</sup> /K
Modulus of elasticity	GPa	130	GPa

Fabrication Properties \*

Cold Forming Properties	Excellent
Machinability (Rating 20)	Less suitable
Electroplating Properties	Excellent
Hot Tinning Properties	Excellent
Soft Soldering, Brazing	Excellent
Resistance Welding (Spot / But)	Less suitable / Good
Gas Shielded Arc Welding	Excellent
Laser Welding	Fair

\* For more details call our technical service

Due to continuous improvements within our production process, the details given in our brochure cannot be guaranteed. We reserve the right to update or change our products without prior notice. We recommend that you seek confirmation of our product details / specifications before committing to specific alloys.