

Alloy Designation	STOL® 76
EN	CuNiSi
DIN CEN/TS 13388	
UNS	C19010

Chemical Composition (Balance) Weight percentage		
Cu	Rest	%
Ni	1.3	%
Si	0.25	%
P	0.03	%

Characteristics
<p>STOL® 76 is a CuNiSi alloy that can be hardened by cold forming and by precipitation of NiSi-phases during a heat treatment. It has excellent bendability, excellent hot and cold forming properties, a high strength and a good corrosion resistance.</p> <p>Due to the NiSi-precipitations the relaxation properties, even at temperatures up to 150 °C are excellent. The electrical and thermal conductivity is good. Welding, soldering and brazing properties are good too.</p>

Main Applications
<p>Automotive: Switches and Relays, Contacts, Connectors, Terminals.</p> <p>Electrical: Switches and Relays, Contacts, Connectors, Terminals, Components for the electrical industry, Stamped parts, Semiconductor Components, Junction Boxes.</p>

Mechanical Properties (EN 1652)								
Temper	Temper	Tensile Strength	Yield Strength Minimum	Elongation Minimum		Hardness	Bending 90°	
	H.. = Cold worked TM = Mill hardened	Rm	Rp0.2	A50mm		HV **	gw rel. Bending Radius R/T	bw
		MPa	MPa	%		HV	Strip Thickness ≤ 0.50mm	
R360	H01 (¼ hard)	360 .. 430	300	12	14 *	100 .. 130	0	0
R410	H02 (½ hard)	410 .. 470	360	9	11 *	125 .. 155	0	0
R460	H04 (¾ hard)	460 .. 520	410	7	9 *	135 .. 165	0.5	1
R520	H06 (extra hard)	520 .. 580	460	5	7 *	145 .. 175	1	2
R520	TM06 (XHM)	520 .. 590	440	8		155 .. 180	0.5	0.5
R580	TM08 (SHM)	580 .. 650	520	9		160 .. 210	1	1

* values for stress relieved qualities / ** only for information

Physical Properties			
Typical values in annealed temper at 20 °C			
Density		8.93	g/cm³
Thermal expansion coefficient	20 .. 300 °C	16.8	10 ⁻⁶ /K
Specific heat capacity		0.377	J/(g·K)
Thermal conductivity		260	W/(m·K)
Electrical conductivity	MS/m	35	MS/m
Electrical conductivity	IACS	60	%
Thermal coefficient of electrical resistance	(0 .. 100 °C)	2	10 ⁻³ /K
Modulus of elasticity	GPa	135	GPa

Fabrication Properties *	
Cold Forming Properties	Excellent
Machinability (Rating 20)	Less suitable
Electroplating Properties	Excellent
Hot Tinning Properties	Excellent
Soft Soldering, Brazing	Excellent
Resistance Welding	Less suitable
Gas Shielded Arc Welding	Excellent
Laser Welding	Fair

* For more details call our technical service

Due to continuous improvements within our production process, the details given in our brochure cannot be guaranteed. We reserve the right to update or change our products without prior notice. We recommend that you seek confirmation of our product details / specifications before committing to specific alloys.